

Investigation of atomic processes of high-Z ions in plasmas for EUV applications

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Introduction

- Future EUV lithography demands development of higher power ($>200\text{W}$), shorter wavelength (6.5nm) EUV sources.
- Basic research of the plasma atomic process is indispensable for the better understanding plasma emission to obtain high efficiency.
- The method for modeling atomic processes developed for Sn source is extended to investigate properties of new atomic transitions rather than $4d-4f$, which is applicable to $\lambda=6.5\text{nm}$ sources.

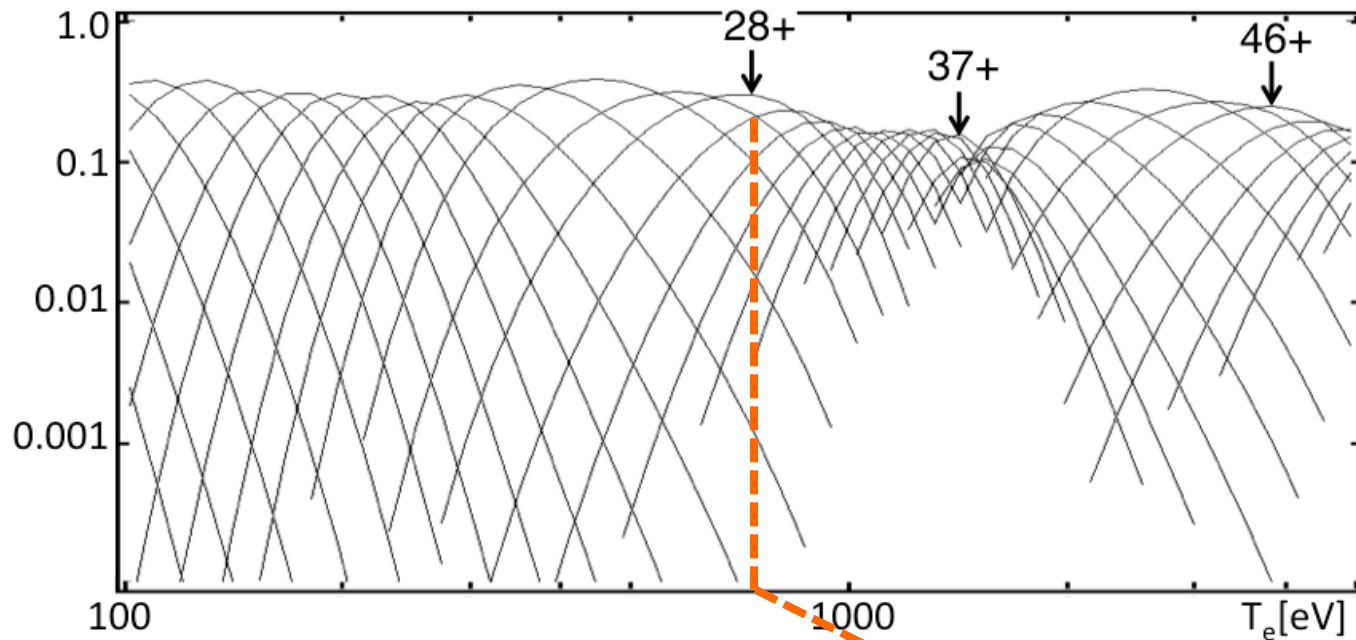
Contents

- Improvement of the atomic kinetics code since Dublin meeting through nLTE code comparison workshop.
- Numerical experiment of light sources at $\lambda=6.5\text{nm}$ using Kr and Mo plasmas.

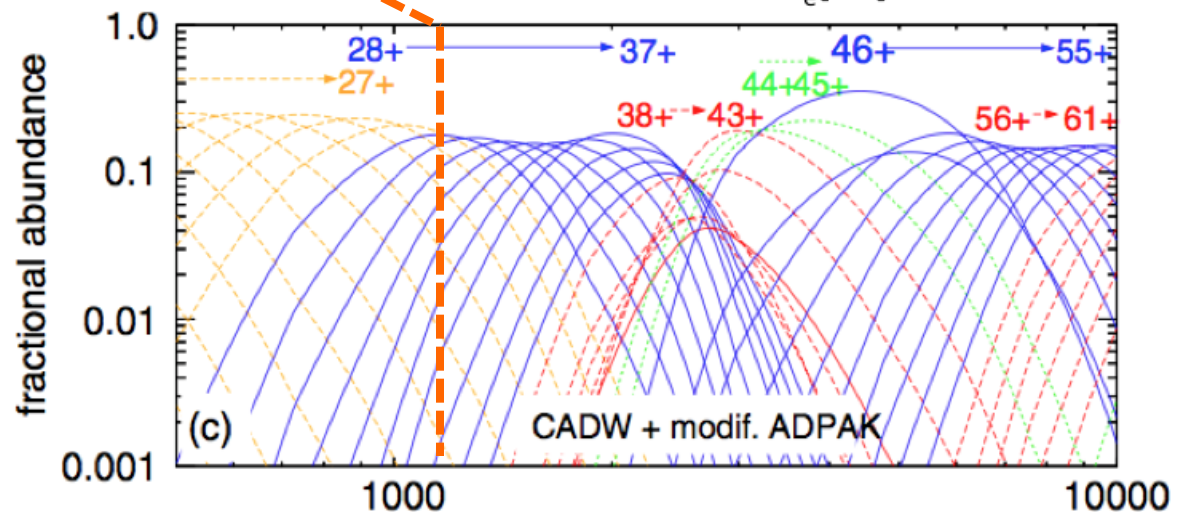
Benchmarking atomic kinetics code

- Atomic kinetics code is required for analysis of emission and calculation of radiation hydrodynamics of EUV sources.
- However, considerable difference was seen between result of each atomic kinetics codes.
- Difficulty of the modeling arises from ;
 - Complex atomic processes.
 - Spectrum from plasmas largely depends on hydrodynamics and radiative transfer, causing comparison between theory and experiment difficult.

- Significant difference between codes is seen in calculated fractional abundance of W.



Putterich,
Nucl. Fusion **50**,
085016 (2008).



nLTE kinetics code comparison workshop

- Participants bring result of atomic kinetics code for test problems and compare each other.
- Tungsten is chosen as a typical high-Z atom.
- 7 workshops since 1996, recently December 5-9 2011.

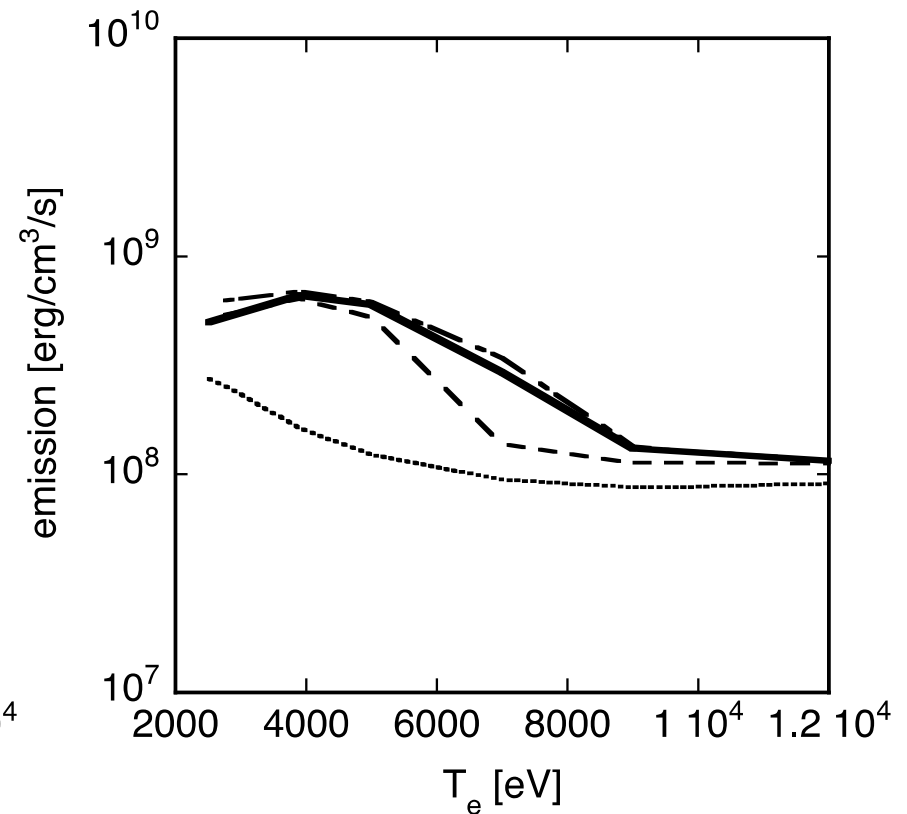
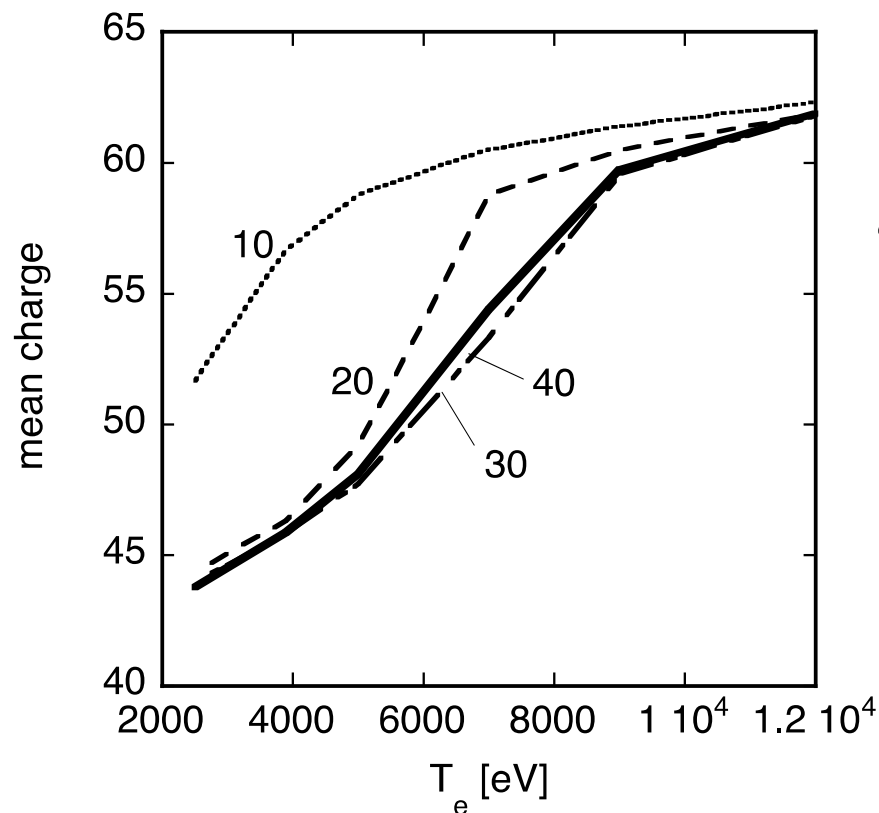


The screenshot shows a web browser window titled "NLTE-7 Code Comparison Workshop". The address bar displays "http://nlte.nist.gov/NLTE7/". The page features a dark blue header with the text "The 7th NLTE Code Comparison Workshop" and "December 5-9 2011, Vienna, Austria". Logos for NIST, CEA, and IAEA are visible. Below the header, there is a section titled "Previous Meetings" with a table listing the first six workshops. A small photograph of a street in Vienna is shown on the right side of the page.

Meeting	Year	Location	Results
NLTE-1	1996	Gaithersburg, USA	Lee et al, JQSRT 58 , 737 (1997)
NLTE-2	2001	Virtual Workshop	Bowen et al, JQSRT 81 , 71 (2003)
NLTE-3	2003	Gaithersburg, USA	Bowen et al, JQSRT 99 , 102 (2005)
NLTE-4	2005	Las Palmas de Gran Canaria, Spain	Rubiano et al, HEDP 3 , 225 (2007)
NLTE-5	2007	Santa Fe, USA	Fontes et al, HEDP 5 , 15 (2009)
NLTE-6	2009	Athens, Greece	

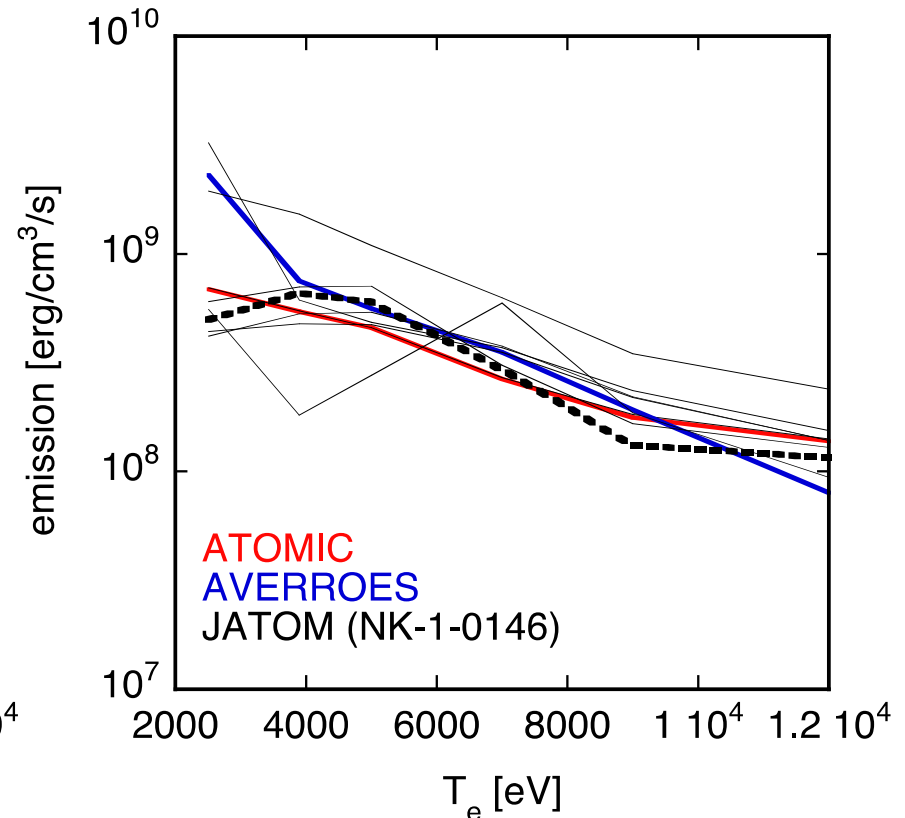
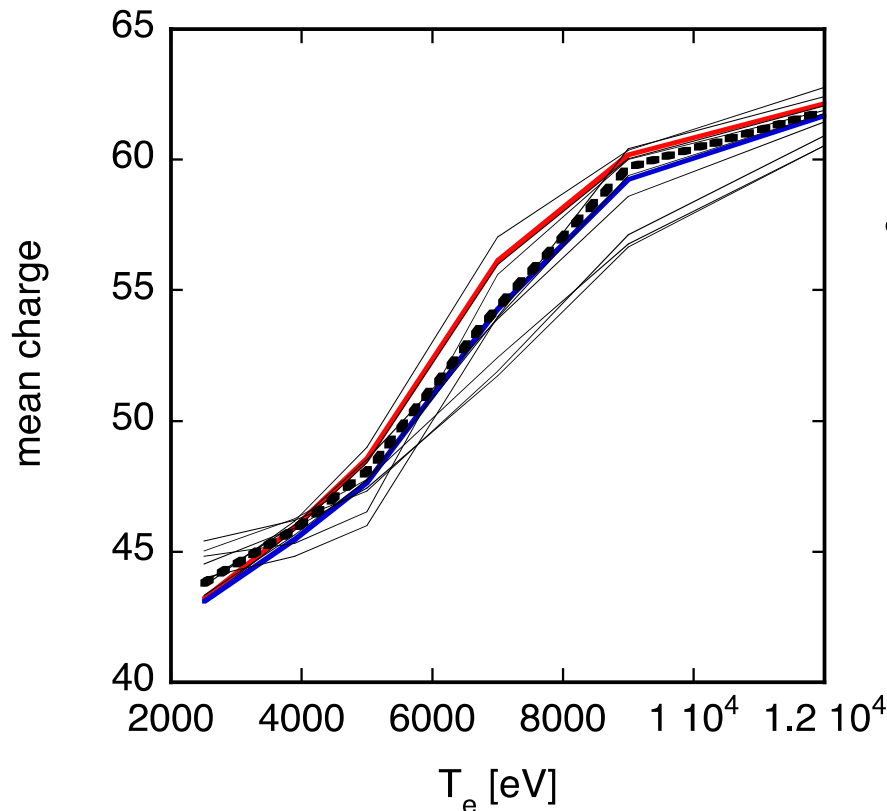
Result of W calculations using JATOM code

- Based on calculated atomic data using HULLAC.
- Size of the model (number of levels) is parameterized and increased until mean charge and emission converge.



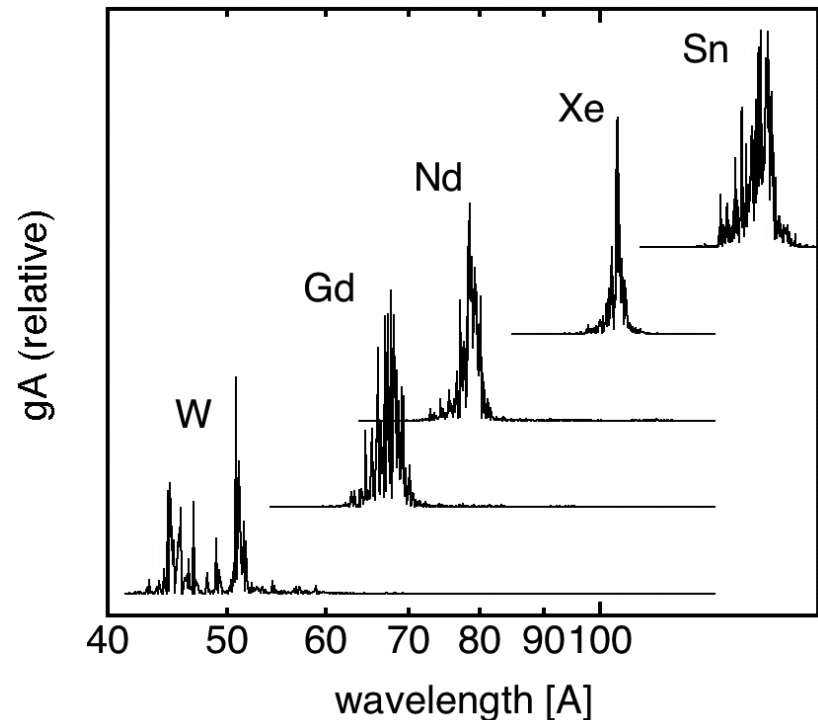
Present status of JATOM code

- Mean charge and radiative power loss agrees well other calculations; this allows one to make accurate prediction of level population and emission spectrum of any multiple charged ions with JATOM code.



Numerical experiment of Kr to Mo plasmas

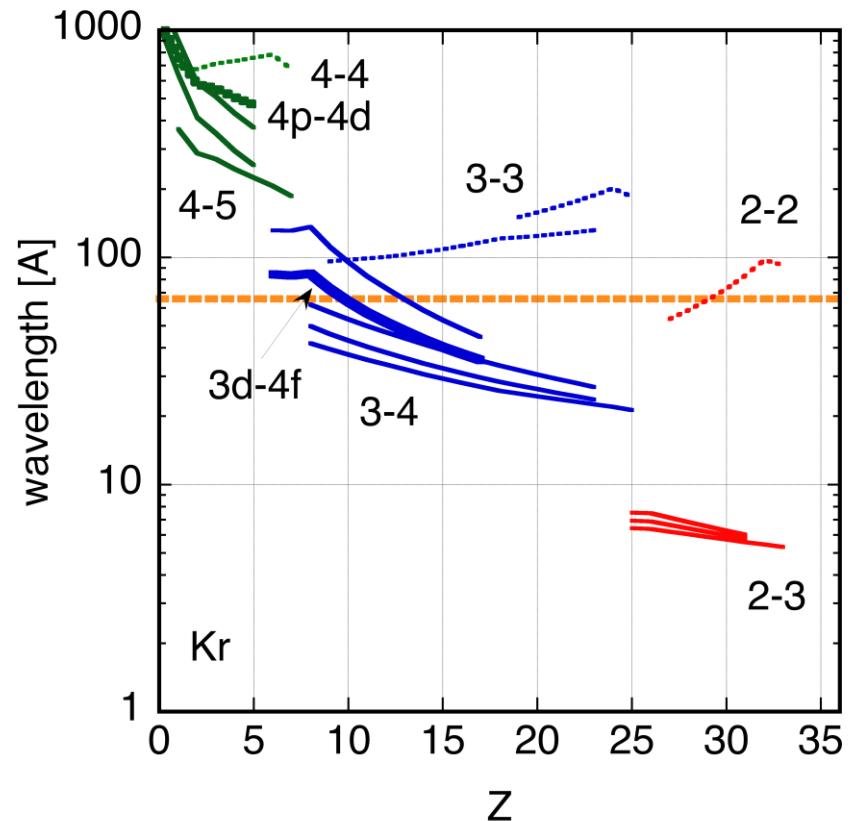
- Short wavelength source may be useful for future EUV lithography.
- 4d-4f transition is scalable, and emission at $\lambda=6.5\text{nm}$ can be realized using Gd/Tb plasmas.



- Gd/Tb targets requires higher temperature ($\approx 100\text{eV}$).
- Rare earth target is expensive and has high melting temperature.

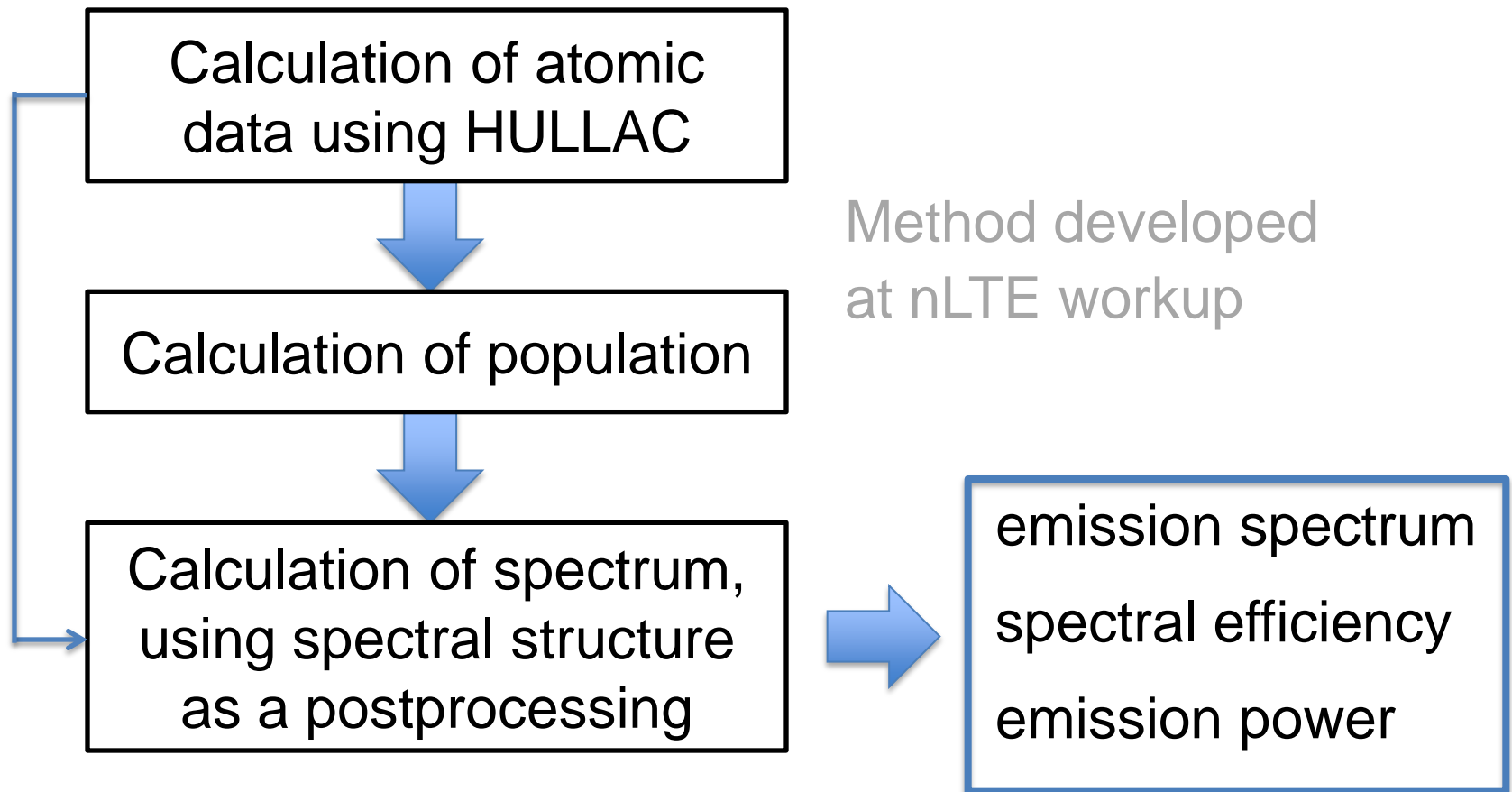
3d-4f transition of near Ni-like Kr ions

- Strong emission is obtained from resonance lines; depending on temperature, an ion can be a light source at several different wavelength region.
- Near Ni-like (Kr^{10+}) ion may have strong emission at $\lambda=6.5\text{nm}$ through 3d-4f transitions.



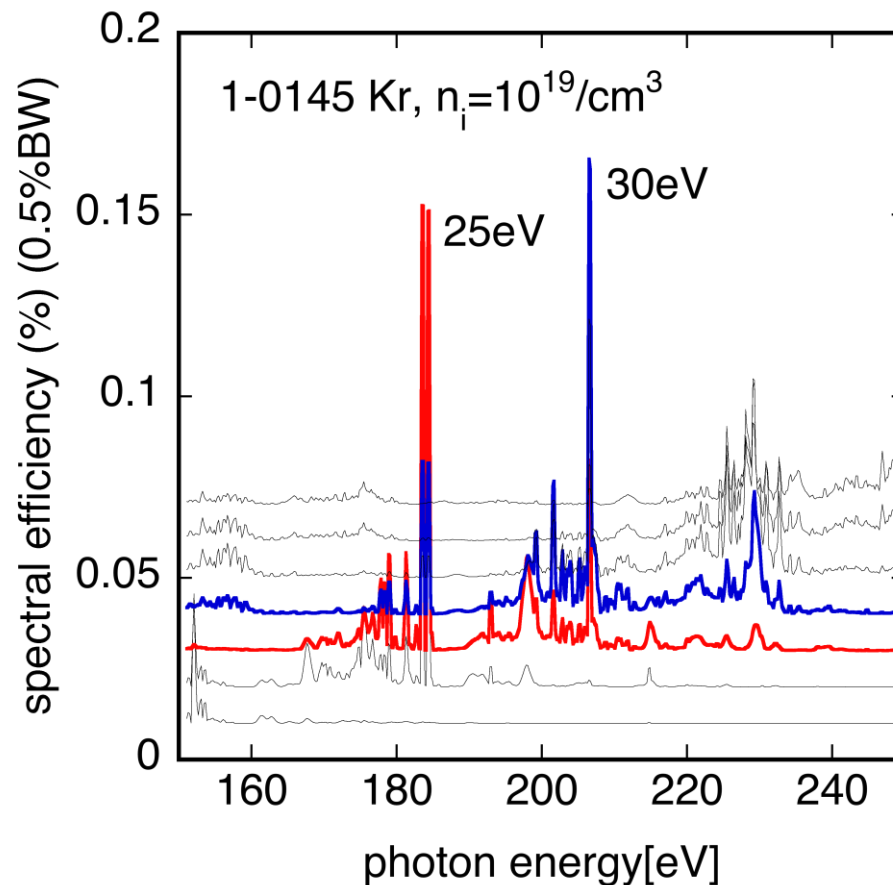
Numerical experiment of plasma light sources

- Emission from Kr is investigated using a method similar to that used for the analysis of Sn plasmas.
- Emission is estimated using simple plasma model.

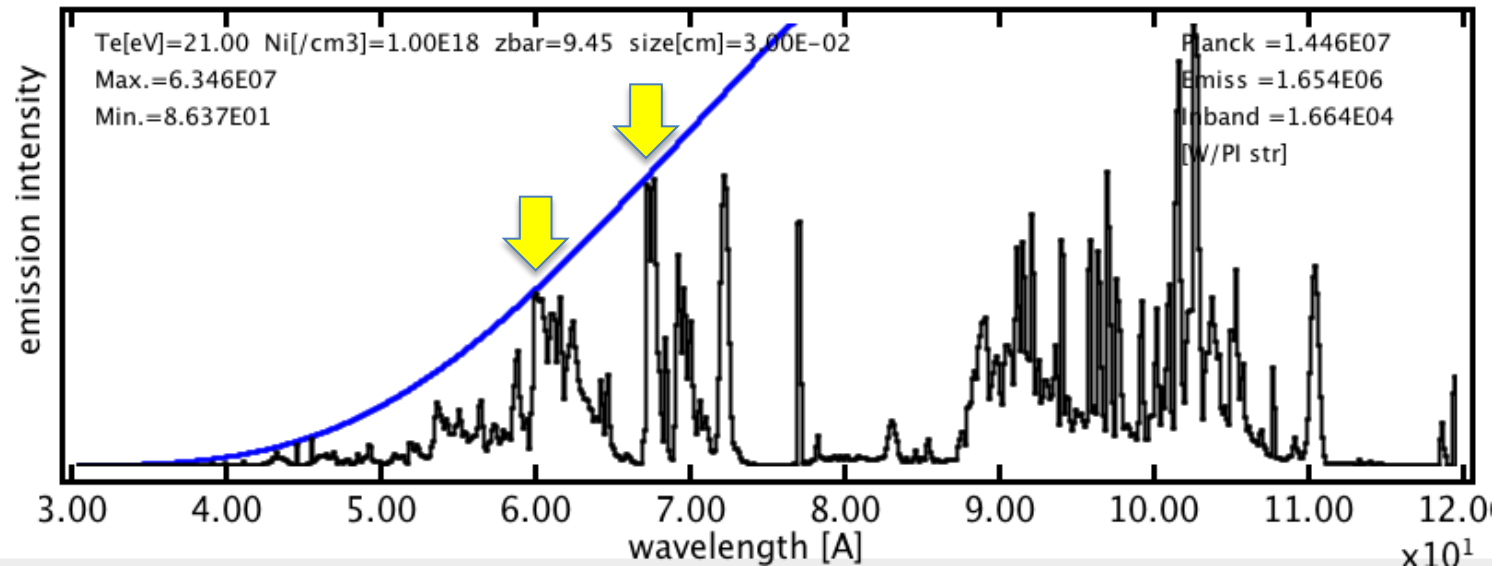


Property of emission from Kr ions

- Spectral efficiency of Kr shows strong peak near 180 and 200eV, arising from Co-like Kr^{9+} and Fe-like Kr^{10+} ions.



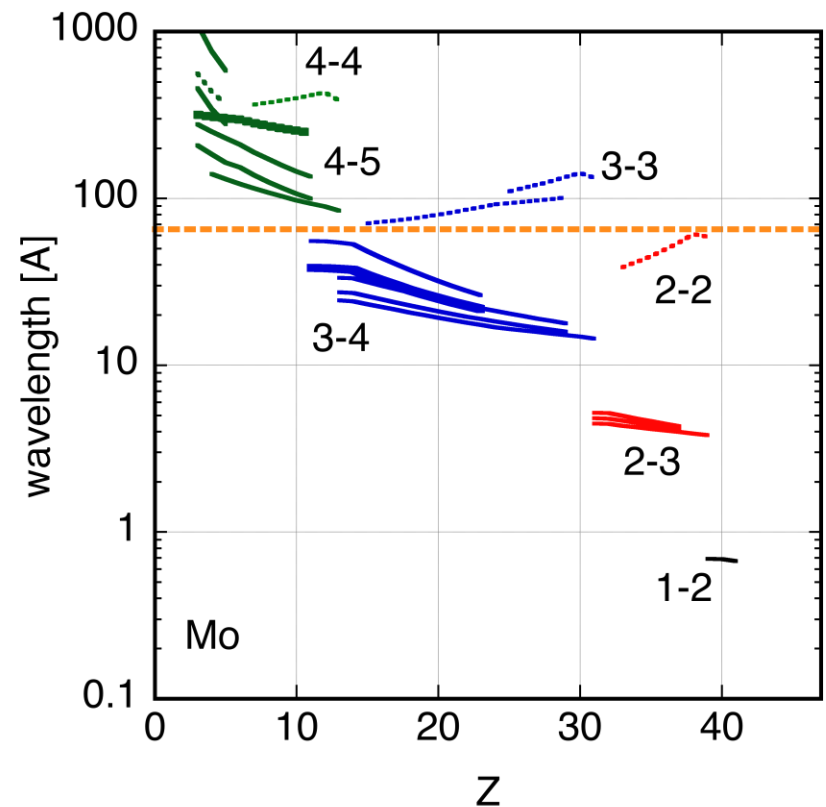
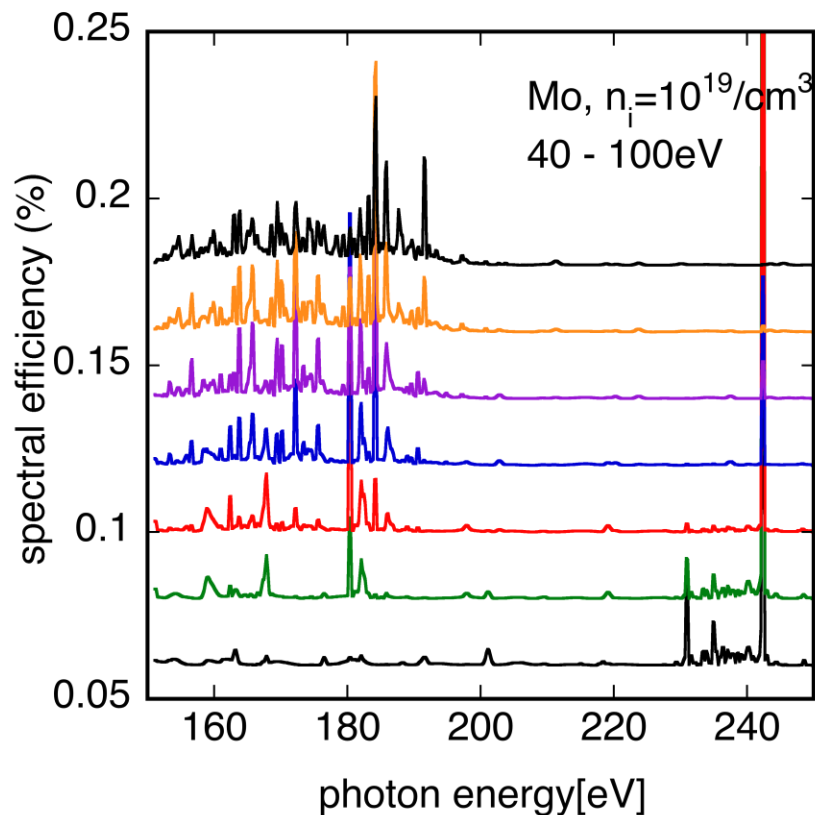
- However, calculated spectra from LTE plasma shows peaks near $\lambda=6.5\text{nm}$ are not very strong.



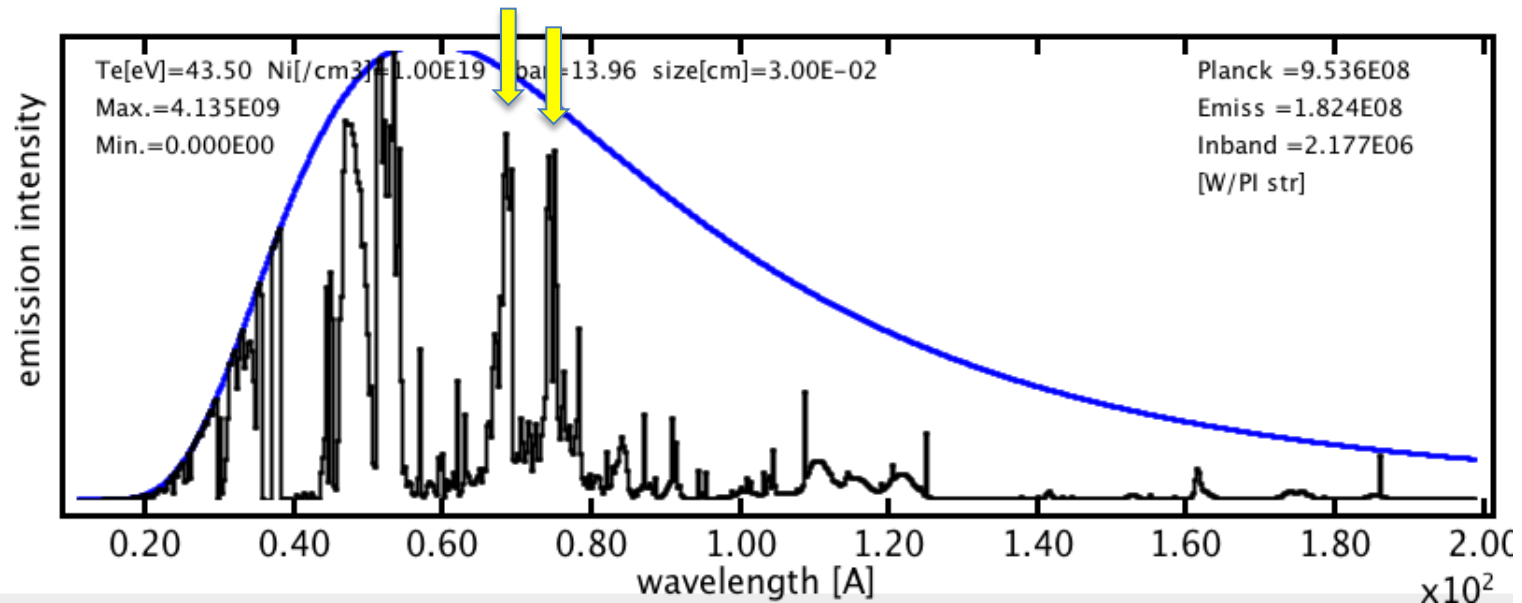
Co- and Fe-like ions are populated at rather low temperature (25-30eV), which is too low to have strong emission in 190eV region.

Property of emission from Mo ions

- Spectral emissivity is investigated for elements with $Z=36-48$ to find Mo ion shows strong emission at 190eV, which arises from 3-3 transitions.



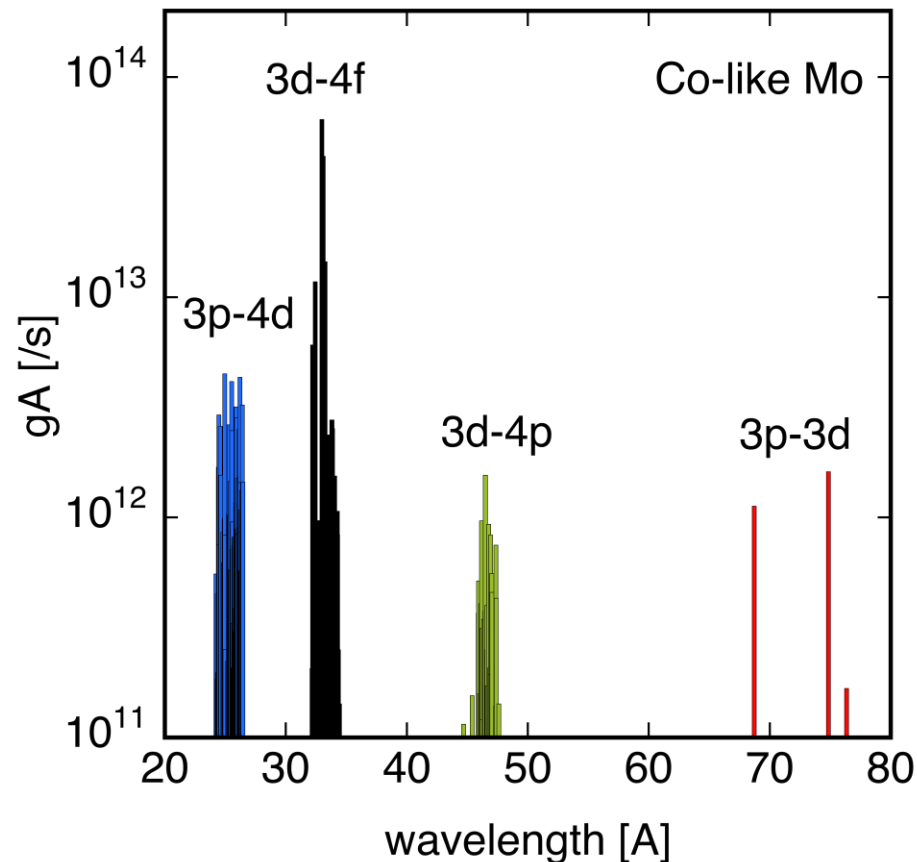
- LTE spectra shows double peak at 6.9 and 7.5nm, which arises from $3d^9-3p^53d^{10}$ transition of Co-like Mo.



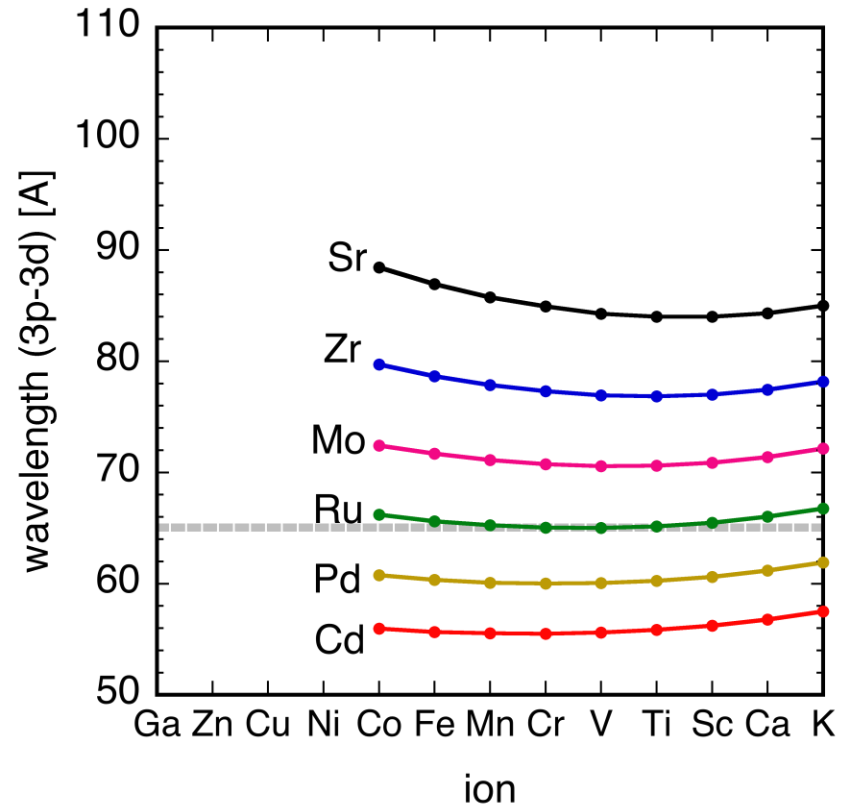
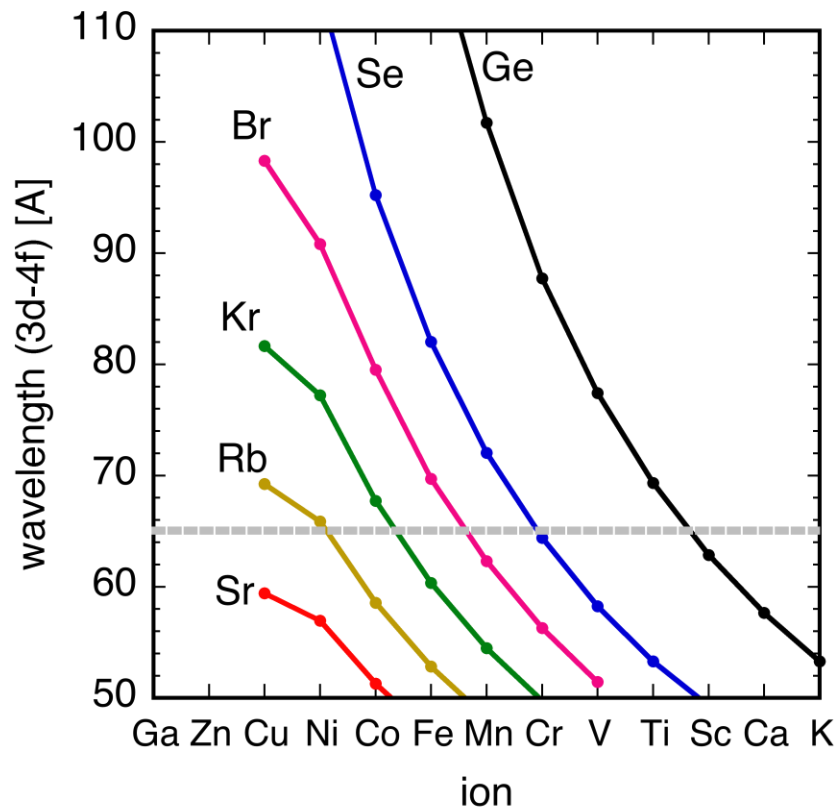
transition	NIST	HULLAC
3/2-1/2	6.9596	6.8711
5/2-3/2	7.5869	7.4281

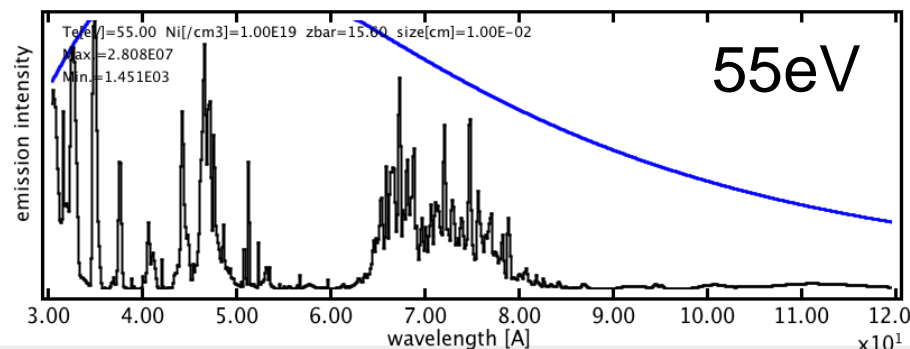
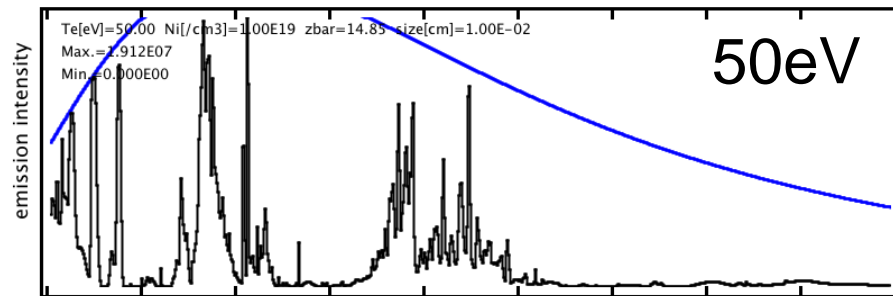
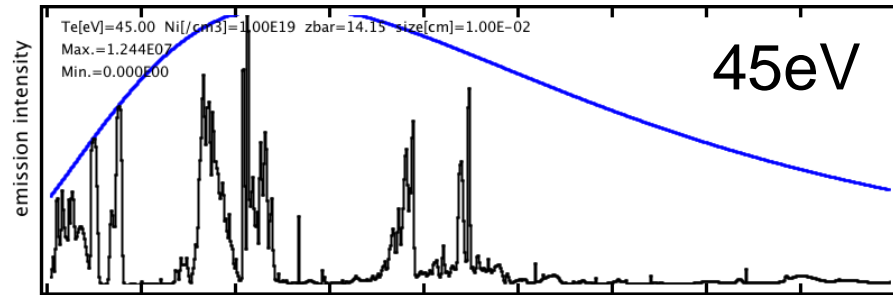
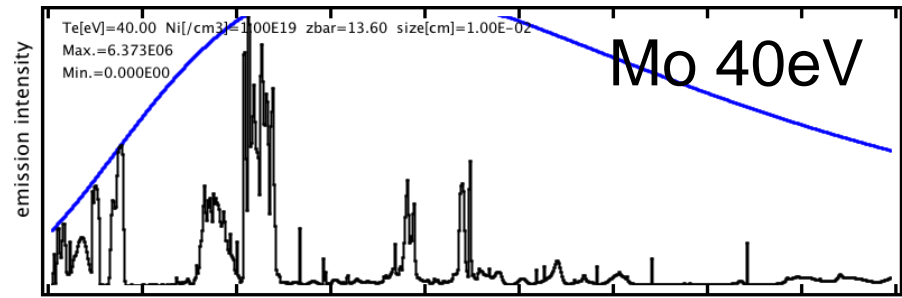
- Calculated wavelength differs 2% from NIST database.

- Emission of 3p-3d transition is strong, because even gA is small, wavelength is near the peak of Planck radiation for the temperature condition, where Co-like ion has a large abundance.



- 3p-3d transition has a property similar to 4d-4f transition. Wavelength is almost constant over wide range of charge states and becomes shorter as the atomic number increases.

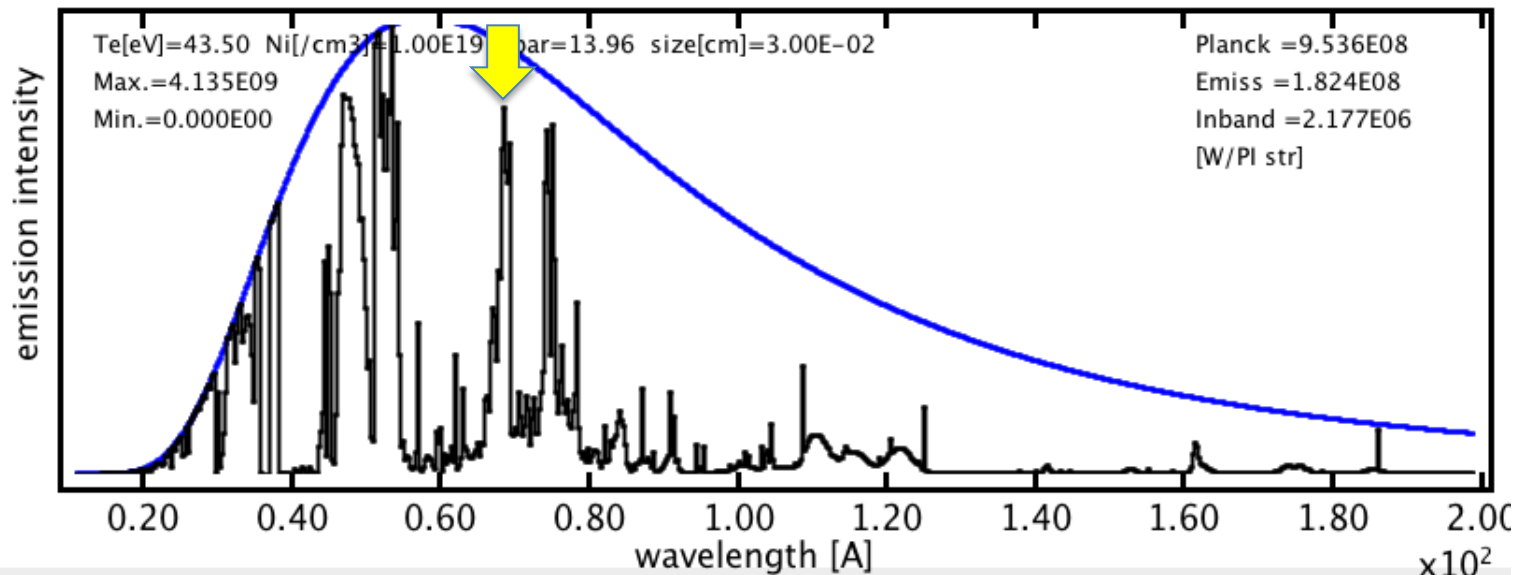




- Spectrum becomes broader as charge state increases beyond Co-like ion.

$$n_i = 10^{19}/\text{cm}^3$$

- Optimization in limited parameter space shows Mo plasma with $T_e=43\text{eV}$, $n_i=10^{19}/\text{cm}^3$, and plasma size= 0.3mm , $10^6\text{W}/\pi\text{str}$ of EUV power at 6.5nm ($0.5\%\text{BW}$) is obtained with spectral efficiency of 1% .



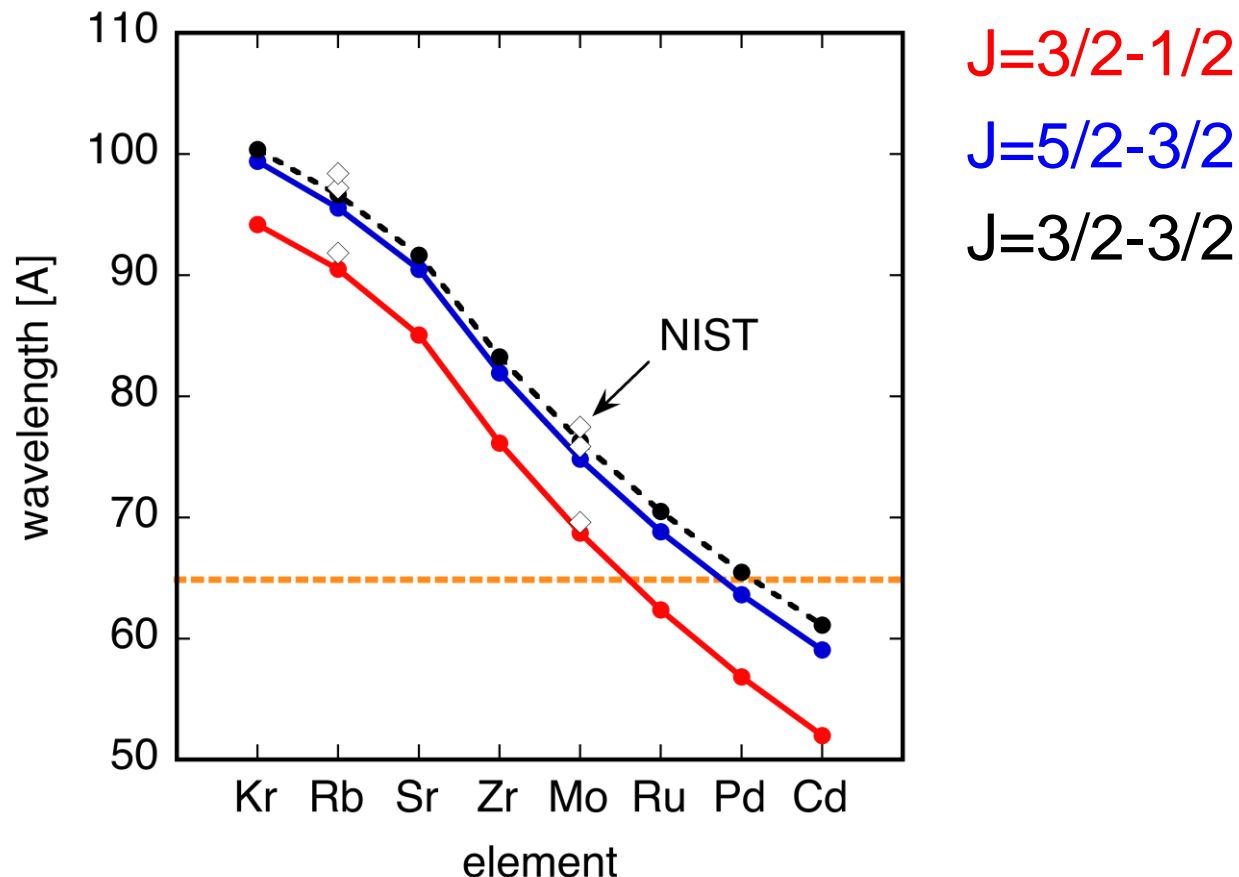
- LTE is assumed.
- Total output power for 10ns, 10kHz pumping is 100W.

Summary

- Atomic model is improved after nLTE workshops.
- 3p-3d transition seems promising for the 6.5nm source.
 - Kr is shown to be NOT useful for 6.5nm source.
 - 6.5nm emission can be obtained from 3p-3d transition of ions with $Z=40 - 50$.
 - 3p-3d transition has a property similar to 4d-4f.
 - Using Co-like Mo^{15+} , spectral efficiency $>1\%$ at $\lambda=6.8\text{nm}$ into 0.5% BW is expected.
 - Simultaneous optimization of target material and coating is required.

Wavelength of Co-like 3p-3d transitions

- Co-like transition consists of 3 fine structure lines; wavelength decreases 0.6nm per atomic number.
- Accuracy of calculated wavelength is 2%.



Future work

- Another subjects of fundamental physics should be studied if high power 13.5nm source is higher priority than 6.5nm source.
 - Modeling radiation hydrodynamics.
 - Modeling laser ablation; interaction of laser between warm dense matter decides the profile of the plasma and performance of the source.
 - Laser physics; difficulties in increasing laser power (thermal effects, stochastic failure) thought as technical but may have physical reason.